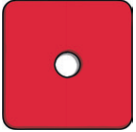
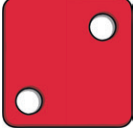
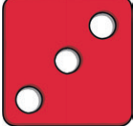
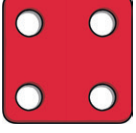
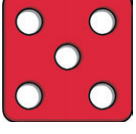
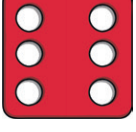


	<i>grew</i>	<i>chew</i>	<i>crew</i>	<i>flew</i>	<i>threw</i>
	<i>screw</i>	<i>blew</i>	<i>grew</i>	<i>chew</i>	<i>flew</i>
	<i>chew</i>	<i>flew</i>	<i>threw</i>	<i>screw</i>	<i>grew</i>
	<i>grew</i>	<i>screw</i>	<i>chew</i>	<i>flew</i>	<i>threw</i>
	<i>flew</i>	<i>grew</i>	<i>threw</i>	<i>screw</i>	<i>chew</i>
	<i>threw</i>	<i>chew</i>	<i>flew</i>	<i>grew</i>	<i>blew</i>

Phase 5 Roll and Read - ew

	stew	few	dew	knew	new
	newt	dew	stew	few	knew
	few	knew	new	dew	stew
	dew	stew	few	knew	new
	new	knew	dew	stew	few
	few	newt	new	knew	dew

Phase 5 Roll and Read - ew